Dart Aerospace Ltd. Thursday, 8/2/2007 6:44:56 AM Date: Jean-Luc Menard User: **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : BUSHING Job Number : 33815 **Estimate Number** : 10173 : D2537 P.O. Number **Part Number** This Issue : 8/2/2007 S.O. No. : D2537 REV A1 **Drawing Number** : NC Prsht Rev. : N/A Project Number First Issue : // : MACHINED PARTS : A1 **Drawing Revision** : 32574 **Previous Run** Material : 8/9/2007 **Due Date** Qty: 6 Um: Written By Checked & Approved By Comment : Est D 05.01.31 Material change on Step 2 KJ/JLM **Additional Product** Job Number: Machine Or Operation: Seq. #: Description: 1.0 M304R500 0.500* 304 SS roundbar Comment: Qty.: 0.1203 f(s)/Unit Total: 0.7220 f(s) Material: AISJ 304/316 Round Bar Ø0.500"(M304R.500) 103007 Batch: 2.0 HARDINGE HARDINGE CNC LATHE SMALL Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Tumble 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK

PACKAGING RESOURCE #1

5.0

Comment: SECOND CHECK

0 PACKAGING 1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

Each

6

Date: User:

, Thursday, 8/2/2007 6:44:56 AM

Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 33815

Part Number: D2537

07-08-02

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.08.02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



DART AEROSPACE LTD	Work Order:	
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.250	+/-0.010	1.253				
0.316	+0.005/-0.000	818				
Ø0.438	+0.005/-0.000	, 318				

Measured by:	19	P	12.7	Audited by:	Onk	Prototype Approval:	N/A
Date:	07/0	8/	00	Date:	07/08/02	Date:	N/A
		1					

	Rev	Date	Changé Changé	Revised by	Approved
	Α	03.11.11	New Issue	KJ/RF	_1
	В	05.02.17	Added Ø0.438	KJ/JLM	
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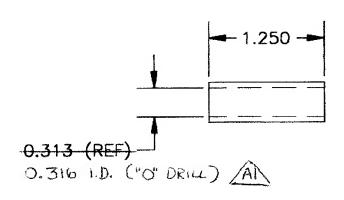




DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT	
CHECKED	APPROVED	DRAWING NO.	REV. A
m.m	BW	D2537	SHEET 1 OF 1
DATE		MLE	SCALE
96:05:15	ſ	BUSHING	1:1
Al 02.0	8.30 OP 9	0,316 WAS 0,313	







MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR COGE WALL

WE 89.09.07